

Figure 1

STEP 1

Place laminating interlayer between windshield glass elements.

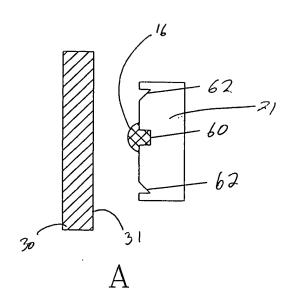
STEP 2

Place adhesive film between button and glass. Apply slight heat and pressure to temporarily affix button to glass.

STEP 3

Put assembly through autoclave cycle to fully cure the adhesive.

Figure 2



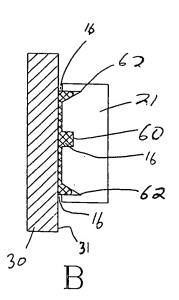


Figure 3

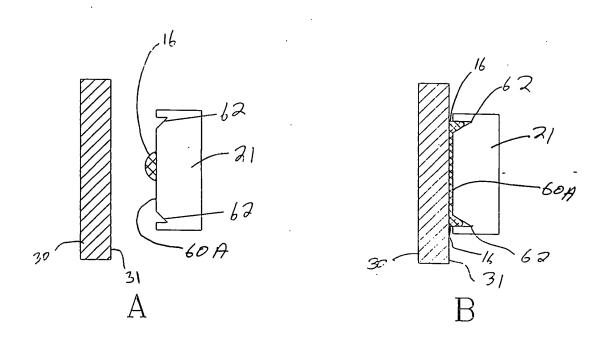


Figure 4